SAFETY SHOES

ABEBR

WORKERS ONLY















Dear business partner, dear customer,



the basis of a high quality shoe is besides the technical expertise and know-how the passion for shoes. Understanding and respect for the person and his needs in everyday worklife are ABEBAs major motivation for the development of safety and occupational shoes. By living this philosophy we create the difference: Perfect protection, a healthy foot climate and best wearing comfort for an every day use.

Our main focus is to offer the best quality products therefore we make the highest demands on the materials used and the most accurate way of manufacturing.

Our demand is to exceed your demands!

ABEBA is one of the largest and most modern shoe manufacturers in Europe with customers in more than 30 countries worldwide. With our German warehouse, our French subsidiary and our production facilities in several European countries we are always ready to meet your demands.

Since 1st of June 2007 ABEBA is part of the traditional Polish shoe manufacturer Protektor. The Protektor S.A. is listed at the Warsaw stock exchange.

ABEBA safety and occupational shoes are exclusively available at specialized dealers and distributors in worldwide more than 2,000 outlets with specially trained personnel.

Together with our European sales team we are happy to answer your questions about ABEBA and our products. We can assure you that we will find the best solution customized to your particular needs.

Thank you for the trust in our company!

Your _____ team



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KITCHENS AND FOOD INDUSTRY

HACCP

HACCP – Hazard Analysis Critical Control Points – is a monitoring system using risk analysis. This serves to identify, assess and combat major health risks caused by foodstuffs. In the production, treatment and processing of foodstuffs, all possible effects which might cause health problems by eating such food must be eliminated from the very beginning.

More information is available on your local HACCP website. ABEBA Shoes are manufactured using only materials fully certified and approved by us. With this comprehensive qualityassurance, we guarantee that no materials susceptible to bacterial infection are used.

Ask our trained personnel and specialist dealers for the correct footwear for your needs. Please ask us for any support.

We are prepared!

Numerous styles have already been microbiologically tested by the Test and Research Institute Pirmasens (PFI) and have been certified according to Baumgart (HACCP-compliant).

Please refer to all shoes marked with the "A-micro" and "HACCP-compliant" icon.



HACCP - HAZARD ANALYSIS CRITICAL CONTROL POINTS

- **1.** Conduct a Hazard Analysis
- 2. Identify the Critical Control Points (CCPs)
- 3. Establish Critical Limits
- 4. Monitor CCPs
- 5. Establish Corrective Plan
- 6. Verification of the system
- 7. Record keeping

ESD ELECTROSTATIC DISCHARGE

Electrostatic Discharge (ESD) means the compensation of big differences in potential that causes high voltage pulses. This voltage pulse can cause damages or even destroy electronic components.

Potential differences often result from friction or contact and separation of items. By this a human can be charged up to 30.000 Volts. The electrostatic discharge can only be felt by a person from 2.000 Volt on as a small electric shock. However electrostatic sensitive devices can be harmed by a blocking voltage of 5 - 30 V. Therefore while working with electrostatic sensitive devices actions have to be taken to reduce electrical charges reliable and prevent the occurrence of quick discharge.

Actions against static discharge are described in the EN 61340-5-1 standard. An effective grounding of persons by using ESD footwear serves to protect sensitive devices by frequently discharging the human body.



SAFETYSHOLS

ESD shoes are made to discharge the electrostatic charge through the ground to the earth potential. The resistance of the system Person-Shoe-Ground shall be below 35 MOhm according to EN 61340-5-1 (verification). The qualification of the ESD footwear according to EN 61340-4-3 is measured in relation to the climate class 1 (12% RH), 2 (25% RH) and 3 (50% RH).

According to EN 61340-4-3 the shoe is preconditioned adequately and measured filled with a defined quantity of metal balls on a metal plate. Here the resistance shall be below 100 MOhm.

In practice the discharge capacity of ESD footwear is not only highly depending on the climatic environment (humidity and temperature) but also on factors like contamination and condition of the flooring as well as the electrical resistance of the person's body. ESD representatives of a company have to check frequently if the implemented ESD products still work in a proper way. Where ESD footwear is worn the resistance of the flooring should not influence the functionality of the ESD shoes. The implementation of "walking tests" helps to validate the functionality of the system Person-Shoe-Flooring.

WARNING: : ESD shoes are not suitable for electricians or while working on sources with any electric voltage.

DEFINITION

ESD - Electrostatic Discharge

Electrostatic discharge is caused by an imbalance of potential on charged objects or people by contact or close proximity.

ESDS

Electrostatic Discharge Sensitive Device

EPA

Electrostatic Protected Area

Area where sensitive devices can be handled directly with minimum risk of electrostatic damage.

Electrostatic charge

Is produced by frictional contact and separation of two materials.

Resistance to ground (Rg) EN 61340

Is the resistance from a surface or an item within an EPA, measured with a suitable ohmmeter and test probe.

Latent damage

Is the damage caused by ESD to sensitive devices, which has the effect of reducing components reliability without causing immediate failure.



ESD SUSCEPTIBLE

The symbol has been used since 1984 and denotes components and subassemblies that are ESD susceptible.

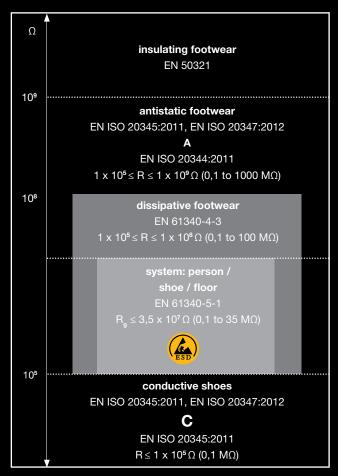


ESD PROTECTIVE

The symbol was introduced in addition to symbol No. 1 in 1993 and denotes ESD protective products such as antistatic mats, trucks, clothing, protective covering, cartons, materials, etc.

INFORMATION

Electrical resistance and protection against electrostatic phenomenons. ESD-footwear as primary grounding in the system of person/ shoe/ floor



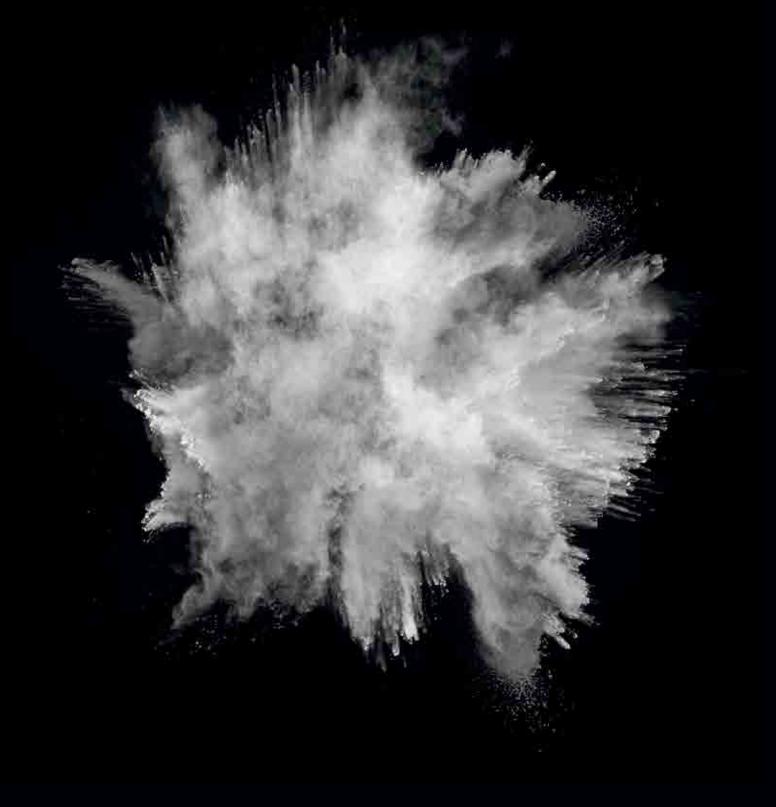
A and C: additional requirements of occupational- and safety shoes regarding electric property. R: electrical resistance. R_a: ground resistance.

For the daily function testing of the shoes the use of test stations has been established. There the resistance of person and shoe is measured. Attention should be paid to the separate measuring of the feet.

Resistance Terminology

110010101100	ronninolog.	y		
10 ³ Ohm =	0,001	MOhm	=	1 kOhm
10 ⁴ Ohm =	0,01	MOhm	=	10 kOhm
10 ⁵ Ohm =	0,1	MOhm	=	100 kOhm
10 ⁶ Ohm =	1	MOhm	=	1.000 kOhm
10 ⁷ Ohm =	10	MOhm		
10 ⁸ Ohm =	100	MOhm		
10 ⁹ Ohm =	1.000	MOhm	=	1 GOhm
10 ¹⁰ Ohm =	10.000	MOhm	=	10 GOhm
10 ¹¹ Ohm =	100.000	MOhm	=	100 GOhm
10 ¹² Ohm =	1.000.000	MOhm	=	1.000 GOhm

CLIMATE CLASS 1



CLIMATE CLASS I

All ABEBA ESD shoes are certified in keeping with EN 61340-4-3, climate class 1.

The climate classes generally stand for the electrostatic behaviour of the shoes. The classification is based on electrical measurements performed under precisely defined conditions that we have listed for you in the table below.

Climate class	Pre-treatment	Conditioning	Measurement
1	96 (+10) h (40 +/- 3) °C RH < 15 %	96 (+10) h (23 +/- 2) ° C (12 +/- 3) % RH	(23 +/- 2) °C (12 +/-) 3 % RH
2		96 (+10) h (23 +/- 2) °C (25 +/- 3) % RH	(23 +/- 2) °C (25 +/- 3) % RH
3		48 (+ 5) h (23 +/- 2) °C (50 +/- 5) % RH	(23 +/- 2) °C (25 +/- 3) % RH

h = duration in hours, °C = temperature, % RH = relative humidity

The differences between the various climate classes 1, 2 and 3 are mainly based on the relative air humidity of the test environment, with the air humidity affecting the tested shoes' electrostatic discharge behaviour.

This is why shoes are tested in an environment with 50 % air humidity to establish their suitability for climate calls 3, and at an air humidity of 25 % for climate class 2. Inclusion in climate class 1 is achieved by successfully passing the test at 12% air humidity. All the tests are meanwhile applied at a temperature of 23°C.

As a general rule, the higher the air humidity is in the environment, the greater will the shoes' discharge capacity be. Accordingly, a shoe certified as climate class 1 is best suited for discharging electrostatic charges to the earth ground potential. These shoes even possess the discharge capacity required to avoid electrostatic discharges in very low air humidity and with dry materials. All the other environmental factors capable of affecting electrostatic discharges, such as an insulating floor or insulating deposits on the outer soles of the shoes, should also be taken into account, however.

Climate class 1-certified shoes are not only urgently recommended in the environs of the chemical and electrical industries and handling of flammable liquids and gases, paints and varnishes, but also in classic areas with intensive dust pollution such as printing plants, mills, granaries or the wood-processing industries. Especially as these ESD shoes will help to minimize the risk of ignition by electrostatic discharge.

Technical rules for operational safety (TRBS 2153)

TRBS 2153 section 7.1 requires conductive shoes with a contact resistance under 100 megohm to be worn in areas at risk from explosions. Our shoes meet this requirement as per EN 61340-4-3 (test with metal balls in the shoe on a metal plate) and EN 61340-5-1 (test with person in the shoe on a metal plate).

In the qualification for climate class 1, the shoe is preconditioned in a climatic chamber (12% RH at 23°C) and needs to achieve a contact resistance below 100 megohm. This helps to ensure that the requirements of TRBS 2153 will even be met under difficult climatic conditions.

WALKING TEST

Practical experience has shown that merely testing the shoes' contact resistances will not ensure adequate employee protection from accumulating excessive charges. We would additionally also recommend the ESD qualification walking test (as per EN 61340-4-5, limit < 100 V) for the shoe/floor-system in the areas concerned.

The following aspects need to be considered with conductive shoes:

- Effective person grounding is only possible in combination with conductive floors.
- Dirt in the outer sole or dust deposits can lead to an insulating layer.
- External climatic conditions (e.g. low air humidity) can have a negative effect on contact resistance.
- Orthopaedic insoles and orthopaedic designs must not impair the footwear's discharge capacity.

MOBILE AND ACTIVE WITH ABEBA

Our feet do the heavy lifting - every day

Healthy feet keep us mobile and in good spirits. Unfortunately this important part of the body often doesn't receive the attention it is due. Our feet play a vital role in our lives and are literally the foundation on which we stand. If the foundation starts to crumble it can affect the whole body: knee and hip problems, back- or even headaches can be the symptoms of badly manufactured shoes and the malposition that follows with them.

Especially in a working environment additional pressure is put on our feet. To support healthy feet and ensure mobility it is essential to create shoes that minimise work specific risks and at the same time reach our high standards of wearing comfort. If the mobility is reduced by injured feet, this in turn leads to a prolonged sick leave which affects both employee and employer.

What can ABEBA do to protect your feet in a working environment and to support their well-being?

One thing is clear: Shoes have to fit!

Anatomically optimised lasts in combination with different forms offer us the possibility to create shoes with high wearing comfort for virtually every foot shape.

A high slip-resistance is a must!

Special outsole design make for sure standing and this way minimise the risk of falling down through stumbling or slipping.

What's on the inside counts, too!

Replaceable insoles and breathable, antibacterial linings provide a good foot climate. On top of that, ABEBA insoles optimise the cushioning effect over the whole surface and if needed we can offer you some orthopaedic insoles (that will be made especially for your feet of course).

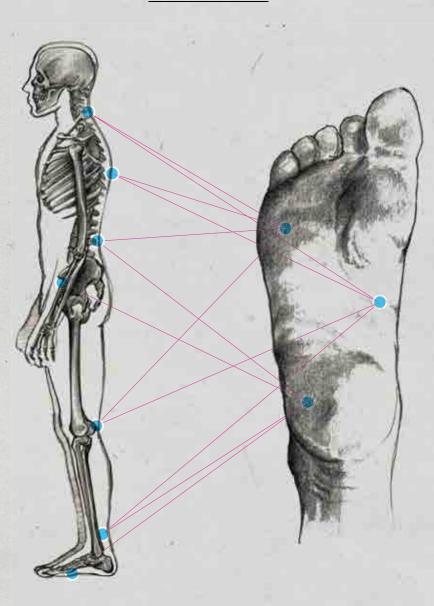
Specialties make all the difference!

As a special shoe designer ABEBA offers a multitude of unique accoutrements which are especially made for the different needs and requirements of the varying professions. We are for instance able to offer a great range of shoes that are HACCP compliant and therefore adhere to the strict requirements of the food industry.

"Enjoy walking" is our motto and incentive at the same time!

26

bones, 60 muscles, 33 joints and 114 ligaments are forming one of the most complex structure of the human body, the foot.



2.500

tons of weight are carried by the feet every day (person of 70 kilo). This corresponds to the weight of 5 passenger trains.







1010

31010



1000



31000

CE, EN ISO 20345:2011 SB, A, E, FO, SRC Size 36-46 | grained leather white | lining microfiber, breathable, moisture absorbing | heel patch microfiber | heel strap non-foldable, adjustable | instep strap adjustable | buckle fastening | slip-resistant PU outsole



CE, EN ISO 20345:2011 SB, A, E, FO, SRC Size 36-46 | grained leather black | lining microfiber, breathable, moisture absorbing | heel patch microfiber | heel strap non-foldable, adjustable | instep strap adjustable | buckle fastening | slip-resistant PU outsole



SB

SB



.....



1°micro

Size 36-46 | microfiber black | lining and heel patch microfiber |

heel strap non-foldable, adjustable | instep strap adjustable |

CE, EN ISO 20345:2011 SB, A, E, FO, SRC

Size 36-46 | microfiber white | lining and heel patch microfiber | heel strap non-foldable, adjustable | instep strap adjustable | buckle fastening | slip-resistant PU outsole





CE, EN ISO 20345:2011 SB, A, E, FO, SRC



CE, EN ISO 20345:2011 S2, SRC

Size 36-46 | grained leather white | lining microfiber, breathable, moisture absorbing | instep strap adjustable | slip-resistant PU outsole













LIGHT

With the "light" range we offer the right safety shoe for everyone who emphasises on technically sophisticated footwear and makes no compromises between quality, comfort and visual appearance.

Thanks to the characteristic PU sole the shoe is light and flexible but also sturdy and the build in shock absorber provides an ideal cushioning effect. With this range we have developed a shoe with a moderate heel gradient which relieves strains on joints, heel and back muscles. Our uniquely designed replaceable insoles offer a high wearing comfort.

We equipped the models with a special lining: Silverpoint provides an antibacterial protection by built in silver ions with an odor reducing and moisture absorbing effect.

Technology on "light" soles.





- Special lining, moisture absorbing with silver ions or Comfortemp[®]
- Sanitized[®] treated

TECHNOLOGY

ANTISTATIC/ESD DISSIPATIVE according to EN 61340

CLIMATE CLASS 1

according to EN 61340-4-3

OUTSOLE

- 1_SRA slip resistance according to EN ISO 20345:2011
- 2_PU sole lightweight

3_Resistant to fuel

4_Shock absorber cushioning

INSOLES

REPLACEABLE ACC WAVE (AIR CLIMA COMFORT)

art. 3556 (open), art. 3557 (closed), for more information see notes on page 76







CE, EN ISO 20345:2011 SB, A, E, FO, SRA Size 35-48 | smooth leather white | lining with silver ions | heel strap foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3556) | slip-resistant PU outsole





SB

SB

31042

1042

CE, EN ISO 20345:2011 SB, A, E, FO, SRA Size 35-48 | smooth leather black | lining with silver ions | heel strap foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3556) | slip-resistant PU outsole





SB

SB

STEEL

CR.

Size 35-48 | smooth leather black | lining with silver ions | heel

strap non-foldable, adjustable | instep area with elastic band |

replaceable acc Wave insole (art. 3556) | slip-resistant PU outsole

1035

31035 SB

SB



31030

CE, EN ISO 20345:2011 SB, A, E, FO, SRA

Size 35-48 | smooth leather white | lining with silver ions | heel strap non-foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3556) | slip-resistant PU outsole



ESD



CE, EN ISO 20345:2011 SB, A, E, FO, SRA







S1

1036

31036

CE, EN ISO 20345:2011 S1, SRA Size 35-48 | smooth leather black with grey **breathable textile inlays** | lining with silver ions | double velcro fastening | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole



ESD





1031

31031



CE, EN ISO 20345:2011 S1, SRA

Size 35-48 | smooth leather white with grey **breathable textile inlays** | lining with silver ions | double velcro fastening | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole









S1



31055



CE, EN ISO 20345:2011 S1, SRA

Size 35-48 | smooth leather black with breathable textile

acc Wave insole (art. 3557) | slip-resistant PU outsole

inlays | lining with silver ions | reflective stripes | replaceable

S1

STEEL

31056

1056

CE, EN ISO 20345:2011 S1, SRA

Size 35-48 | smooth leather black with breathable textile inlays | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole







S1

1058

31058





1051

31051

CE, EN ISO 20345:2011 S2, SRA Size 35-48 | smooth leather white with breathable textile Size 35-48 | smooth leather white | temperature regulating lining Comfortemp® with mPCM-Technology | replaceable acc Wave

inlays | lining with silver ions | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole



ESD

CE, EN ISO 20345:2011 S1, SRA



S.







Size 35-48 | smooth leather black | lining with silver ions | instep



1032

S2

S2



31032

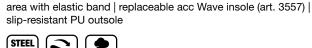
31037

1037

CE, EN ISO 20345:2011 S2, SRA

Size 35-48 | smooth leather white | lining with silver ions | instep area with elastic band | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole





CE, EN ISO 20345:2011 S2, SRA





CE, EN ISO 20345:2011 S2, SRA

Size 35-48 | microfiber black | lining with silver ions | instep area with elastic band | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole







CE, EN ISO 20345:2011 S2, SRA

Size 35-48 | microfiber white | lining with silver ions | instep area with elastic band | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole



Z



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S2



31033

CE, EN ISO 20345:2011 S2, SRA Size 35-48 | smooth leather white | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3557) | slipresistant PU outsole







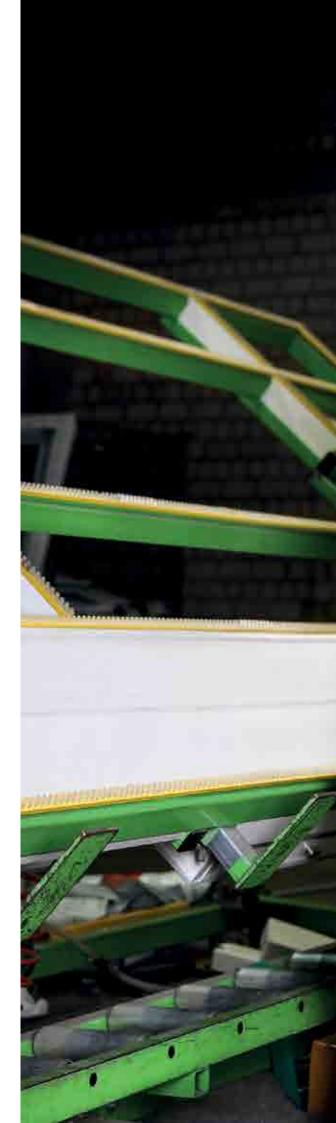
1038



31038

CE, EN ISO 20345:2011 S2, SRA Size 35-48 | smooth leather black | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3557) | slipresistant PU outsole









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S2	<u> </u>	1027
S2 🙆		31027

CE, EN ISO 20345:2011 S2, SRA

Size 35-48 | microfiber black | lining with silver ions | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole







CE, EN ISO 20345:2011 S2, SRA Size 35-48 | microfiber white | lining with silver ions | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole



LIGHT ••••





Size 35-48 | smooth leather white | lining with silver ions | double

velcro fastening | reflective stripes | replaceable acc Wave insole





CE, EN ISO 20345:2011 S2, SRA

(art. 3557) | slip-resistant PU outsole



S2

S2



1024

CE, EN ISO 20345:2011 S2, SRA

Size 35-48 | smooth leather black | lining with silver ions | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole







STEEL

S2 ESD 1047



CE, EN ISO 20345:2011 S2, SRA

Size 35-48 | smooth leather white | lining with silver ions | overcap with scratch-resistant coating | double velcro fastening | replaceable acc Wave insole (art. 3557) | slip-resistant PU outsole









31874

CE, EN ISO 20345:2011 S3, SRA

Size 35-48 | smooth leather black, yellow/green design | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3557) | metal free penetration resistance | slip-resistant PU outsole









CE, EN ISO 20345:2011 S3, SRA

Size 35-48 | smooth leather black, yellow/green design | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3557) | metal free penetration resistance | slip-resistant PU outsole







UNI6 EXPERIENCE THE FUTURE

"Uni6" combines design and technology to a perfect multifunctional shoe which is dedicated to the lifestyle of a sophisticated wearer by its sporty style, its excellent fit, by the choice of high-tech materials and a young and trendy sole design. For the design of the double layer outsole we took into account the most recent developments of work and sports medicine. The soft PU midsole ensures an even cushioning effect on the entire sole and the stabilization of the midfoot. The TPU outsole impresses technically by its ideal slip and abrasion resistance. Also for the upper we have chosen the most recent developments of materials. Hydrophobic leathers as well as a specific microfiber with breathable and at the same time water-repellent features are making these shoes especially suitable for wet areas. New innovative lining materials and the replaceable Soft Comfort insole ensure the best compensation of temperature and moisture for a perfect foot climate.





HIGHLIGHTS

- Special lining, breathable and moisture absorbing
- Soft PU midsole
- Sanitized[®] treated
- Width adjustment by Soft Comfort possible

TECHNOLOGY

ANTISTATIC/ESD DISSIPATIVE

according to EN 61340

CLIMATE CLASS 1

according to EN 61340-4-3

OUTSOLE

- 1_SRC slip resistance according to EN ISO 20345:2011
- 2_TPU sole abrasion resistant
- 3_Resistant to animals fats, oil and fuel
- 4_Flexing zones walking comfort

INSOLES

SOFT COMFORT

Art. 350122 = M Size 35-48** for more information see notes on page 77

REPLACEABLE ACC WAVE (AIR CLIMA COMFORT) (OPTIONAL INSOLE)

art. 3576, for more information see notes on page 76

SOFT COMFORT (OPTIONAL INSOLE)

Art. 350123 = S Art. 350126 = W for more information see notes on page 77



Size 35-48** | knitted textile white | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole

CE, EN ISO 20345:2011 S1, SRC

CE, EN ISO 20345:2011 S1, SRC Size 35-48** | knitted textile blue | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole

1772

STEEL

Ť+

31772











CE, EN ISO 20345:2011 S1, SRC

Size 35-43** | textile Paisley, water-repellent | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







31766

micro

resistant TPU outsole | with white exchange laces

Size 35-43** | microfiber white with coloured lacing | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-

••••

NEW

S1

S1

NEW

S1

S1

UNI6





CE, EN ISO 20345:2011 S3, SRC

Size 35-48** | textile white with pattern, water-repellent | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



CE, EN ISO 20345:2011 S3, SRC

Size 35-48** | textile black with pattern, water-repellent | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | microfiber white | lining microfiber, breathable, moisture absorbing | replaceable Soft Comfort insole (art. 350122) |

slip-resistant TPU outsole





CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | microfiber black | lining microfiber, breathable, moisture absorbing | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | microfiber black | lining with silver ions | instep area with elastic band | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | microfiber white | lining with silver ions | instep area with elastic band | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







S1	1730
S1 🙀	31730

CE, EN ISO 20345:2011 S1, SRC - DISCONTINUED

Size $35-48^{**}$ | smooth leather white, microperforated | lining with silver ions | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole









S1

1721

31721

CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | velours black with breathable textile inlays | lining with silver ions | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



S2

S2

CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | smooth leather black | lining with silver ions | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole





S1



31731

CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | smooth leather black, microperforated | lining with silver ions | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



1771

31771









S1 🙆

1760

31760

1761



S2

31761

CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | functional leather white with honeycomb pattern | water-repellent | scratch-resistant | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | functional leather black with honeycomb pattern | water-repellent | scratch-resistant | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



1763

31763







CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | functional leather blue with honeycomb pattern | water-repellent | scratch-resistant | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







S1

CE, EN ISO 20345:2011 S1, SRC

Size 35-48** | functional leather navy blue | water-repellent | scratch-resistant | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole





S3

1765



31765

CE, EN ISO 20345:2011 S3, SRC

Size 35-48** | functional leather red with honeycomb pattern | water-repellent | scratch-resistant | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | metal free penetration resistance | slip-resistant TPU outsole



UNI6

370118

Set of shoelaces in three colours (red, blue and green) | length 80 cm for low shoes | exclusively available with model (3)1780





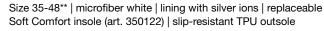




CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | microfiber black | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole





CE, EN ISO 20345:2011 S2, SRC







CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | microfiber grey/red | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







CE, EN ISO 20345:2011 S2, SRC

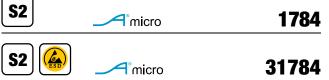
Size 35-48** | microfiber grey/blue | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



UNI6







CE, EN ISO 20345:2011 S2, SRC - **DISCONTINUED** Size 35-48** | microfiber grey/yellow | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | microfiber grey/black | lining with silver ions | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole







Size 35-48** | smooth leather black | lining microfiber, breathable,

moisture absorbing | replaceable Soft Comfort insole (art. 350122) |

ALE PAR



1750



31750

S2

S2

31751

1751

CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | smooth leather white | lining microfiber, breathable, moisture absorbing | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole





CE, EN ISO 20345:2011 S2, SRC



CE, EN ISO 20345:2011 S2, SRC - DISCONTINUED

fort insole (art. 350122) | slip-resistant TPU outsole

Size 35-48** | smooth leather black, yellow/green design | lining

microfiber, breathable, moisture absorbing | replaceable Soft Com-



STEEL

31753

1752



S2

31752

CE, EN ISO 20345:2011 S2, SRC - DISCONTINUED Size 35-48** | smooth leather black/brown | lining microfiber, breathable, moisture absorbing | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole











 S2
 1790

 S2
 31790

CE, EN ISO 20345:2011 S2, SRC

Size 35-48** | smooth leather white/grey | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole



S2

1792

31792



CE, EN ISO 20345:2011 S2, SRC

Size 35-48^{**} | smooth leather black/red | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable Soft Comfort insole (art. 350122) | slip-resistant TPU outsole









All anatom styles in SB, S1 and S2 are suitable for heel and foot lift.

ANATOM

SAFETY WITH BEST WEARING COMFORT

Our anatom range is the right choice for everyone who sets value on having a sturdy shoe that guarantees maximum safety and offers best wearing comfort at the same time. Thanks to its double-layer PU sole the anatom combines these features perfectly. The compact, abrasion-proof and sturdy walking sole with its good slip resistance and secures your standing position by using a TPU torsion joint.

The foamed and cushioning middle sole gives you enjoyable comfort. An asymmetrical heel simulates that the shoe is already worn in and stops the higher lever force while walking through the rounded and lifted exterior. The vertical interior reduces the risk of bending inwards.





- Special lining, moisture absorbing with silver ions
- Soft PU midsole
- Up to size 52
- Wide fit
- Sanitized[®] treated

TECHNOLOGY

ANTISTATIC/ESD DISSIPATIVE

according to EN 61340

CLIMATE CLASS 1

according to EN 61340-4-3

ASYMMETRICAL HEEL



OUTSOLE

- 1_SRC slip resistance according to EN ISO 20345:2011
- 2 PU sole
 - _FU SUIC abrasion resistant
- 3_Self cleaning profile
- 4_TPU torsion waist
- 5_Protection from ankle twisting
- 6_Resistant to fuel

INSOLES

REPLACEABLE ACC WAVE (AIR CLIMA COMFORT)

art. 3582 (open), art. 3580 (closed), for more information see notes on page 76

SOFT COMFORT (OPTIONAL INSOLE)

Art. 350223 = S (low shoe and boot) Art. 350222 = M (low shoe and boot) Art. 350226 = W (low shoe and boot) for more information see notes on page 77







32125



SB

32120

2120

CE, EN ISO 20345:2011 SB, A, E, SRC

Size 36-**52** | microfiber white | lining with silver ions | heel strap non-foldable, adjustable | instep strap adjustable, with elastic band | replaceable acc Wave insole (art. 3582) | slip-resistant PU outsole





CE, EN ISO 20345:2011 SB, A, E, SRC

Size 36-**52** | microfiber black | lining with silver ions | heel strap non-foldable, adjustable | instep strap adjustable, with elastic band | replaceable acc Wave insole (art. 3582) | slip-resistant PU outsole







2615



32615

CE, EN ISO 20345:2011 S1, SRC

Size 36-**50** | microfiber black, **perforated** | lining with silver ions | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole







CE, EN ISO 20345:2011 S1, SRC

Size 36-**50** | microfiber white, **perforated** | lining with silver ions | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole









S2



32140

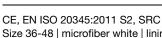


2626

CE, EN ISO 20345:2011 S1, SRC

Size 36-**52** | microfiber white **with breathable textile inlays** | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole





(A)

Size 36-48 | microfiber white | lining with silver ions | double velcro fastening | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole







2130



32130

CE, EN ISO 20345:2011 S2, SRC

Size 36-**52** | microfiber white | lining with silver ions | instep strap adjustable, with elastic band | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole







2135



32135

CE, EN ISO 20345:2011 S2, SRC

Size 36-**52** | microfiber black | lining with silver ions | instep strap adjustable, with elastic band | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole



ANATOM









CE, EN ISO 20345:2011 S2, SRC

Size 36- 50 | microfiber black | lining with silver ions | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole













32131

CE, EN ISO 20345:2011 S2, SRC Size 36-**50** | microfiber white | lining with silver ions | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole







2236

32236



CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | microfiber black | lining with silver ions | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole



42 | SAFETYSHOES







S2

180

CE, EN ISO 20345:2011 S2, SRC



S2



32171

2171

CE, EN ISO 20345:2011 S2, SRC

Size 36-**50** | microfiber white | lining with silver ions | scratchresistant coating in heel and toe area | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole





Size 36-50 | microfiber black | lining with silver ions | scratch-

resistant coating in heel and toe area | reflective stripes |







S3

32281

CE, EN ISO 20345:2011 S3, SRC Size 36-48 | microfiber black | **cold-insulating** lining | triple velcro fastening | cushioned ankle support | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole







2280

32280



CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | microfiber white | **cold insulating** lining | triple velcro fastening | cushioned ankle support | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole







CE, EN ISO 20345:2011 S1, SRC

Size 36-**52** | velours black with **breathable texile inlays** | lining with silver ions | instep strap adjustable | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole







1122

CE, EN ISO 20345:2011 S1, SRC

Size 36-**50** | velours black with **breathable texile inlays** | lining with silver ions | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole









CE, EN ISO 20345:2011 S1, SRC

Size 36-**50** | velours navy blue with **breathable texile inlays** | lining with silver ions | scratch-resistant coating in heel area | reflective stripes | replaceable acc Wave insole (art. 3580) | slipresistant PU outsole







2156



32156

CE, EN ISO 20345:2011 S2, SRC

Size 36-**50** | smooth leather black | lining with silver ions | scratch-resistant coating in heel and toe area | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole

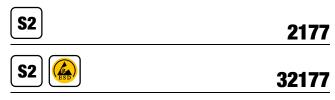


ANATOM









CE, EN ISO 20345:2011 S2, SRC - **DISCONTINUED** Size 36-45 | lining with silver ions | highly abrasion resistant multifunctional upper material "run-dry" black | scratch-resistant coating in heel area | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole





2178



32178

CE, EN ISO 20345:2011 S2, SRC - **DISCONTINUED** Size 36-48 | lining with silver ions | highly abrasion resistant multifunctional upper material "run-dry" black | scratch-resistant coating in heel area | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole





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2168

2169



S2

32168

CE, EN ISO 20345:2011 S2, SRC

Size 36-50 | smooth leather black | lining with silver ions | scratch-resistant coating in heel and toe area | reflective stripes | replaceable acc Wave insole (art. 3580) | slip-resistant PU outsole







CE, EN ISO 20345:2011 S2, SRC

Size 36-50 | smooth leather black | lining with silver ions | scratch-resistant coating in heel and toe area | reflective stripes | replaceable acc Wave insole (art. 3580) | low cut | slip-resistant PU outsole







А

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2290 32290

CE, EN ISO 20345:2011 S1P, SRC

Size 36-48 | microfiber grey/blue with **breathable texile inlays** | breathable Mesh lining | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole









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32289

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CE, EN ISO 20345:2011 S1P, SRC Size 36-48 | velours black with breathable texile inlays | lining with silver ions | instep strap adjustable | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole









32247





32243

CE, EN ISO 20345:2011 S1P, SRC

Size 36-48 | smooth leather black with breathable texile inlays, yellow/green design | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole





CE, EN ISO 20345:2011 S1P, SRC

Size 36-48 | velours navy blue with breathable texile inlays | lining with silver ions | scratch-resistant coating in heel area | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole







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32256

S3

CE, EN ISO 20345:2011 S3, SRC

Size 36-**52** | smooth leather black | lining with silver ions | scratch-resistant coating in heel and toe area | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole







S3

32268

2268

CE, EN ISO 20345:2011 S3, SRC

Size 36-**52** | smooth leather black | lining with silver ions | scratch-resistant coating in heel and toe area | reflective stripes | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole









CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | smooth leather black, yellow/green design | lining with silver ions | scratch-resistant coating in heel and toe area | replaceable acc Wave insole (art. 3580) | metal free penetration resistance | slip-resistant PU outsole



ANATOM





CRAWLER

VISIONS BECOME REALITY 3 CAPS, 1 SOLE

ABEBA's idea was to create a safety shoe with maximum technical performance paired with uncompromising comfort, sporty design and the lightness of trainers. That dream has now come true with our new ABEBA "Crawler". ABEBA's very first range of safety shoes with aluminium toe-cap! The "Crawler" captivates by his unique design of the outsole with features like asymmetrical heel, lifted front end, integrated external heel stabiliser and flexing zones. Besides the special design of the outsole the selection of top quality upper and lining materials as well as the replaceable acc Wave insoles grant maximum comfort and assist in creating a sporty look.

WWW.ABEBA.COM





HIGHLIGHTS

- Special lining, moisture absorbing with silver ions
- PU midsole, foamed
- Wide fit
- Sanitized[®] treated

TECHNOLOGY

ANTISTATIC/ESD DISSIPATIVE

according to EN 61340

CLIMATE CLASS 1

according to EN 61340-4-3

ASYMMETRICAL HEEL



OUTSOLE

- 1_SRC slip resistance
- according to ISO 20345:2011
- 2_TPU sole
 - abrasion resistant
- 3_Comfortable cushioning effect and high flexibility
- 4_Joint stabiliser
- 5_Flexural zones optimize your natural motion sequence

INSOLES

REPLACEABLE ACC WAVE (AIR CLIMA COMFORT)

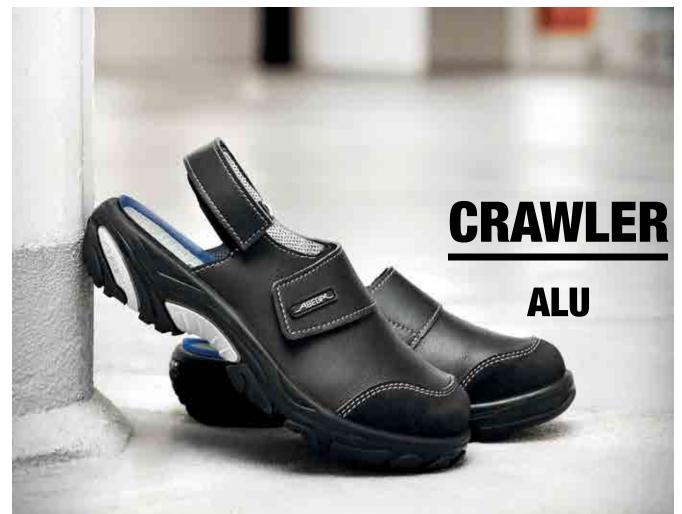
art. 3577 (closed) aluminium/ steel, art. 3579 (open) aluminium, art. 3578 composite, for more information see notes on page 76

SOFT COMFORT (OPTIONAL INSOLE)

Art. 350433 = S for aluminium (low shoe and boot) Art. 350623 = S for steel (low shoe and boot) Art. 350432 = M for aluminium (low shoe and boot) Art. 350532 = M for aluminium (clog) Art. 350622 = M for steel (low shoe and boot) Art. 350436 = W for aluminium (low shoe and boot) Art. 350626 = W for steel (low shoe and boot) for more information see notes on page 77

SAFETYSHOES | 51

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CE, EN ISO 20345:2011 SB, A, E, FO, SRC

Size 36-48 | microfiber white | scratch-resistant coating in toe area | lining with silver ions | heel strap non-foldable, adjustable | instep strap adjustable, with elastic band | replaceable acc Wave insole (art. 3579) | **aluminium toe-cap** | slip-resistant TPU outsole



CE, EN ISO 20345:2011 SB, A, E, FO, SRC

Size 36-48 | microfiber black | scratch-resistant coating in toe area | lining with silver ions | heel strap non-foldable, adjustable | instep strap adjustable, with elastic band | replaceable acc Wave insole (art. 3579) | **aluminium toe-cap** | slip-resistant TPU outsole











4521

34521







S1

4523

34523

CE, EN ISO 20345:2011 S1, SRC - **DISCONTINUED** Size 36-48 | leather black/orange with **breathable texile inlays** | breathable Mesh lining | replaceable acc Wave insole (art. 3577) | **aluminium toe-cap** | slip-resistant TPU outsole









34581



ALU

4580

S1

CE, EN ISO 20345:2011 S1, SRC

Size 36-48 | velours black/blue | lining with silver ions | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole







4572

34572

CE, EN ISO 20345:2011 S1, SRC - Size 36-40 DISCONTINUED Size 41-48 | velours black/yellow with breathable texile inlays | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole







4573



34573

CE, EN ISO 20345:2011 S2, SRC - DISCONTINUED Size 36-48 | smooth leather white | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole





slip-resistant TPU outsole

CE, EN ISO 20345:2011 S1, SRC - DISCONTINUED

Size 36-48 | smooth leather white/blue | lining with silver ions |

replaceable acc Wave insole (art. 3577) | aluminium toe-cap |

34580











CE, EN ISO 20345:2011 S1, SRC

Size 36-48 | velours black/blue with breathable texile inlays | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole







S1

34570

4570

CE, EN ISO 20345:2011 S1, SRC - DISCONTINUED Size 36-48 | smooth leather white with breathable texile inlays | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole







1°micro

Size 36-48 | microfiber black/blue with breathable texile

inlays | lining with silver ions | reflective stripes | replaceable

acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant

CE, EN ISO 20345:2011 S1, SRC - DISCONTINUED

34511

CE, EN ISO 20345:2011 S1, SRC - DISCONTINUED Size 36-48 | microfiber white/grey with breathable texile inlays | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant **TPU** outsole







CE, EN ISO 20345:2011 S1, SRC - DISCONTINUED Size 36-48 | microfiber white/black with breathable texile inlays | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant **TPU** outsole





CE, EN ISO 20345:2011 S2, SRC

Size 36-48 | microfiber white/grey | seamless upper | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole





Size 36-48 | microfiber black/blue | seamless upper | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole





CE, EN ISO 20345:2011 S2, SRC

Size 36-48 | microfiber black/red | seamless upper | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | aluminium toe-cap | slip-resistant TPU outsole

micro



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CE, EN ISO 20345:2011 S1P, SRC - **DISCONTINUED** Size 36-48 | leather black/yellow with **breathable texile inlays** | breathable Mesh lining | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | **aluminium toe-cap** | slip-resistant TPU outsole







4883



34883

CE, EN ISO 20345:2011 S1P, SRC - **DISCONTINUED** Size 36-48 | smooth leather black/white | lining with silver ions | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | **aluminium toe-cap** | slip-resistant TPU outsole











CE, EN ISO 20345:2011 S1P, SRC - **DISCONTINUED** Size 36-48 | microfiber black/yellow with **breathable texile inlays** | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | **aluminium toe-cap** | slip-resistant TPU outsole







34803

CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | microfiber black/yellow | seamless upper | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | **aluminium toe-cap** | slip-resistant TPU outsole





S3

4876

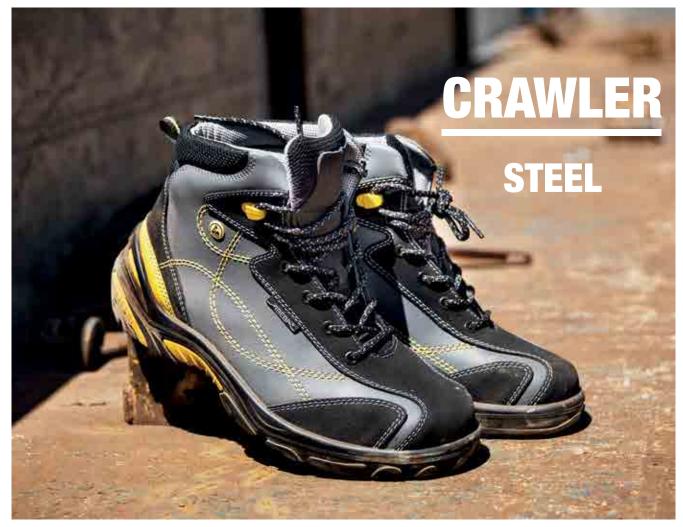


34876

CE, EN ISO 20345:2011 S3, SRC

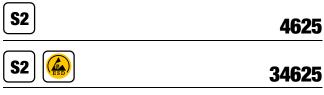
Size 36-48 | smooth leather black | scratch-resistant coating in heel and toe area | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | **aluminium toe-cap** | slip-resistant TPU outsole











CE, EN ISO 20345:2011 S2, SRC - **DISCONTINUED** Size 36-42 | smooth leather "pull-up" look grey | scratch-resistant coating in heel area | lining with silver ions | replaceable acc Wave insole (art. 3577) | **steel toe-cap** | slip-resistant TPU outsole





4633

34633



CE, EN ISO 20345:2011 S2, SRC - **DISCONTINUED** Size 36-48 | smooth leather black/orange | scratch-resistant coating in heel area | lining with silver ions | replaceable acc Wave insole (art. 3577) | **steel toe-cap** | slip-resistant TPU outsole









S2	4621
S2 🙆	34621

CE, EN ISO 20345:2011 S2, SRC

Size 36-48 | velours black/blue | scratch-resistant coating in heel and toe area | lining with silver ions | replaceable acc Wave insole (art. 3577) | steel toe-cap | slip-resistant TPU outsole





4651

34651



CE, EN ISO 20345:2011 S2, SRC Size 36-48 | velours black/blue | scratch-resistant coating in heel and toe area | lining with silver ions | replaceable acc Wave insole (art. 3577) | steel toe-cap | slip-resistant TPU outsole









CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | smooth leather grey/yellow | scratch-resistant coating in heel and toe area | lining with silver ions | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | steel toe-cap | slip-resistant TPU outsole







34252

CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | smooth leather grey/yellow | scratch-resistant coating in heel and toe area | lining with silver ions | replaceable acc Wave insole (art. 3577) | metal free penetration resistance | steel toe-cap | slip-resistant TPU outsole





S1	4721
S1 🎑	34721

CE, EN ISO 20345:2011 S1, SRC - **DISCONTINUED** Size 35-47 | smooth leather black/yellow, **perforated** | scratchresistant coating in heel and toe area | lining with silver ions | replaceable acc Wave insole (art. 3578) | **composite toe-cap** | slip-resistant TPU outsole







4711

34711

CE, EN ISO 20345:2011 S1, SRC - **DISCONTINUED** Size 35-47 | smooth leather black with **breathable texile inlays** black | lining microfiber, breathable, moisture absorbing | replaceable acc Wave insole (art. 3578) | **composite toe-cap** | slip-resistant TPU outsole





COMPOSITE





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4701



34701

CE, EN ISO 20345:2011 S2, SRC - **DISCONTINUED** Size 35-47 | smooth leather black | scratch-resistant coating in heel and toe area | lining with silver ions | replaceable acc Wave insole (art. 3578) | **composite toe-cap** | slip-resistant TPU outsole







TINT

4920

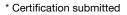




CE, EN ISO 20345:2011 S1P, SRC*

Size 35-47 | Velours microfiber black/blue | breathable lining blue | replaceable Active Comfort insole (Art. 351820) | metal free penetra tion resistance | slip resistance TPU walking sole







STATIC CONTROL

HIGH-TECH FOOTWEAR

The idea behind our "Static Control" range is to design a shoe that is light and sportive and scores with a maximum of technology and comfort. It is very versatile and can be used in almost all industries.

The rubber walking sole convinces with its sophisticated design: the drop wire thread pattern has got a softer blend that makes sure the grip is at its best. The cross thread pattern in a harder blend on the exterior gives you high side assistance and secure standing.

Decoupled joint stabilizers support your joints well and bring torsion control. A foamed, cushioning PU midsole relieves joints and ligaments additionally. The built in mcc composite cap is extremely shock-resistant, highly elastic (viscous) and 40 % lighter than steel.

All styles are fitted with the replaceable acc Wave insole which improves a healthy foot climate.

WWW.ABEBA.COM





HIGHLIGHTS

- Mcc mono coque cap (200 Joule)
- PU-midsole
- Sanitized® treated

TECHNOLOGY

ANTISTATIC/ESD DISSIPATIVE according to EN 61340

CLIMATE CLASS 1 according to EN 61340-4-3

OUTSOLE

- 1_SRA slip resistance according to EN ISO 20345:2011
- 2_Rubber outsole maximum grip
- 3_Torsions waist hard rubber compound
- 4_Protection from ankle twisting
- 5_Resistant to acid, base and fuel

INSOLE

REPLACEABLE ACC WAVE (AIR CLIMA COMFORT)

art. 3553, for more information see notes on page 76





CE, EN ISO 20345:2011 S1, SRA

Size 36-47 | leather black with scratch-resistant carbon coating and **breathable textile inlays** | lining with silver ions | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole







31378

CE, EN ISO 20345:2011 S1, SRA

Size 36-47 | velours anthracite with **breathable textile inlays** | lining with silver ions | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole







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1272

CE, EN ISO 20345:2011 S1, SRA

Size 36-47 | smooth leather/velours black with **breathable textile inlays** | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole







31366

CE, EN ISO 20345:2011 S1, SRA

Size 36-47 | velours anthracite | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole





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CE, EN ISO 20345:2011 S2, SRA

Size 36-47 | microfiber white | lining with silver ions | instep area with elastic band | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole









68 | SAFETYSHOES



CE, EN ISO 20345:2011 S2, SRA Size 36-47 | smooth leather black | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole







31361

CE, EN ISO 20345:2011 S2, SRA Size 36-47 | smooth leather white | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3553) | slip-resistant rubber outsole





METAL FREE

PENETRATION RESISTANCE



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31474

CE, EN ISO 20345:2011 S3, SRA

Size 36-47 | smooth leather black, yellow/green design | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3553) | metal free penetration resistance | slip-resistant rubber outsole





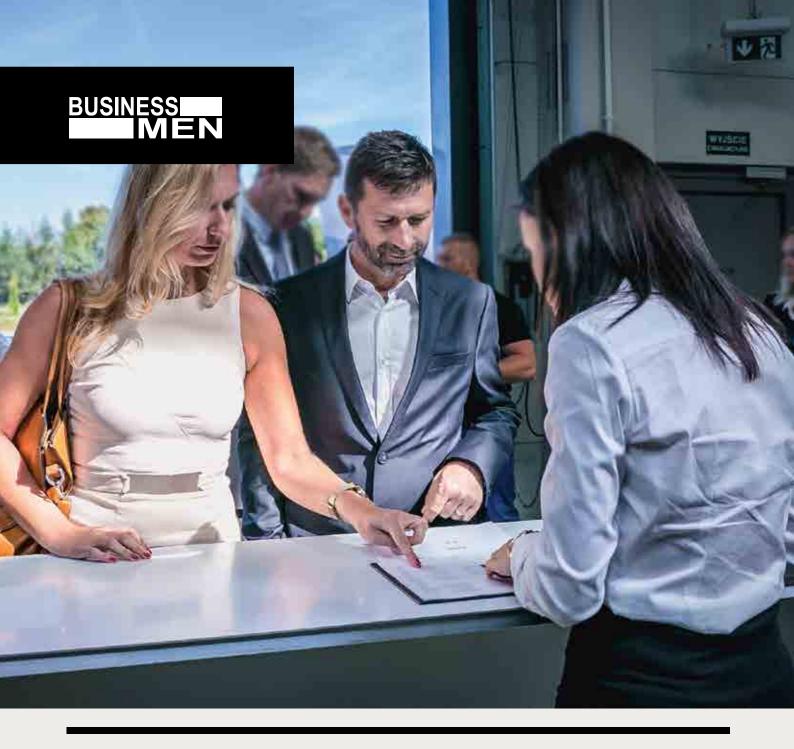




CE, EN ISO 20345:2011 S3, SRA

Size 36-47 | smooth leather black, yellow/green design | lining with silver ions | reflective stripes | replaceable acc Wave insole (art. 3553) | metal free penetration resistance | slip-resistant rubber outsole





BUSINESS MEN

THE SAFETY SHOE FOR SOPHISTICATED CLIENTS

If you need a quality safety shoe that also goes well with a suit, don't look any further.

You may choose between a genuine wingtip style with Chillyperforation and a puristic model with Derby-cut. We now have built the bridge between discreet, elegant looks, functionality and safety:

All models are manufactured from water-repellent cow leather. The microfiber lining absorbs your sweat and provides good foot climate. You don't have to miss the wearing comfort due to of the comfortable footbed and the rubber walking sole. The sole also displays a very good slip resistance and is oil and fuel-resistant.

To protect your feet from any impacts, we have equipped the "Business Men" range with naturally formed steel toe caps.

WWW.ABEBA.COM



HIGHLIGHTS

- Steel toe-cap (200 joules) according to DIN EN 12568
- Special lining, moisture
 absorbing
- Resistant to oil and fuel

TECHNOLOGY

ANTISTATIC/ESD DISSIPATIVE according to EN 61340





33230

CE, EN ISO 20345:2011 S2, SRA Size 36-48 | smooth leather black | lining microfiber, breathable, moisture absorbing | slip-resistant ESD dissipative rubber outsole









CE, EN ISO 20345:2011 S2, SRA Size 36-48 | smooth leather black | lining microfiber, breathable, moisture absorbing | slip-resistant ESD dissipative rubber outsole







HIGHLIGHT

Replaceable insoles

OUTSOLE

- **1_Antistatic**
- 2_SRC slip resistance according to EN ISO 20345:2011
- 3_PU sole abrasion resistant

370118

Set of shoelaces in three colours (red, blue and green) | length 80 cm for low shoes | exclusively available with model 1600





1600

CE, EN ISO 20345:2011 S2, SRC Size 36-48 | smooth leather white | lining leather | slip-resistant PU outsole





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CE, EN ISO 20345:2011 S2, SRC Size 36-48 | smooth leather black | lining leather | slip-resistant PU outsole

STEEL	
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370110

Set of shoelaces in three colours (red, blue and green) | length 100 cm for boots | exclusively available with model 1630





CE, EN ISO 20345:2011 S2, SRC Size 36-48 | smooth leather black | lining leather | cushioned ankle

support | reflective stripes | slip-resistant PU outsole





1632

CE, EN ISO 20345:2011 S2, SRC

Size 36-48 | smooth leather white | lining leather | cushioned ankle support | reflective stripes | slip-resistant PU outsole



1630

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1610

CE, EN ISO 20345:2011 S3, SRC Size 36-48 | smooth leather white | lining leather | penetration resistance | slip-resistant PU outsole







Size 36-48 | smooth leather black | lining leather | double velcro

S3

STEEL

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CE, EN ISO 20345:2011 S3, SRC

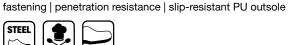
2232





CE, EN ISO 20345:2011 S3, SRC Size 36-48 | smooth leather white | lining leather | double velcro fastening | penetration resistance | slip-resistant PU outsole









S3

1645

CE, EN ISO 20345:2011 S3, SRC Size 36-48 | smooth leather white | lining leather | triple velcro fastening | cushioned ankle support | reflective stripes | penetration resistance | slip-resistant PU outsole





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Size 36-48 | smooth leather white | lining leather | cushioned ankle support | reflective stripes | penetration resistance | slip-resistant PU outsole



S3





1655

CE, EN ISO 20345:2011 S3, SRC

Size 36-48 | smooth leather black | lining leather | triple velcro fastening | cushioned ankle support | reflective stripes | penetration resistance | slip-resistant PU outsole



INSOLES

ACC WAVE INSOLE

replaceable acc Wave insole (air clima comfort) | relieves muscles, ligaments and spine | cushioning over the whole surface | climate regulating and comfortable | antistatic/ESD dissipative according to EN 61340

3556 »light«	open	Size 35–48
3557 »light«	closed	Size 35–48
3553 »Static Control«		Size 36–47
3582 »anatom«	open	Size 36–52
3580 »anatom«	closed	Size 36–52
3576 »uni6«		Size 35–48
3577 »Crawler Alu/Steel«	closed	Size 36–48
3579 »Crawler Alu/Steel«	open	Size 36–48
3578 »Crawler Composite«		Size 35–47

An insole with high wearing comfort. It supports the natural rolling movement of the foot and ensures an equal spreading of the pressure over the whole surface. The cushioning effect of the complete insole relieves muscles, ligaments, joints and the spine. Additionally the insole offers a constant circulation of air inside the shoe which keep your feet cooler and dry.

ACTIVE COMFORT INSOLE

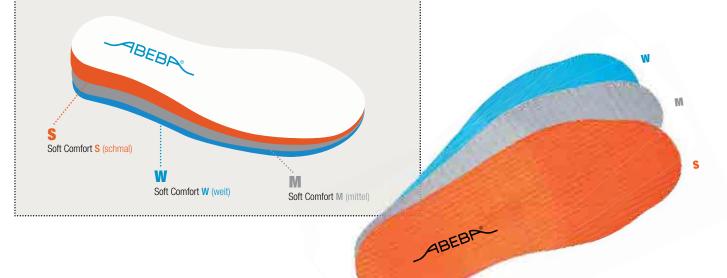
replaceable Active Comfort insole | high wearing comfort due to polyurethane foam material | cushioning over the whole surface | antibacterial | breathable | supports a good foot climate | antistatic or ESD compliant according to EN61340

Only for model 4920 for now, Page 63 Crawler Composite shoe



Width adjustment, optional insole for "uni6", "anatom" and "Crawler" styles							
850122 = M »uni6«	grey	Size 36–48					
350123 = S »uni6«	orange	Size 36–48					
350126 = W »uni6«	blue	Size 36–48					
350222 = M »anatom« low shoe and boot)	grey	Size 36–52					
850223 = S »anatom« low shoe and boot)	orange	Size 36–52					
850226 = W »anatom« low shoe and boot)	blue	Size 36–52					
850432 = M »Crawler Alu« low shoe and boot)	grey	Size 36–48					
850532 = M »Crawler Alu« clog)	grey	Size 36–48					
850433 = S »Crawler Alu« low shoe and boot)	orange	Size 36–48					
850436 = W »Crawler Alu« low shoe and boot)	blue	Size 36–48					
850622 = M »Crawler Steel« low shoe and boot)	grey	Size 36–48					
850623 = S »Crawler Steel« low shoe and boot)	orange	Size 36–48					
350626 = W »Crawler Steel« low shoe and boot)	blue	Size 36–48					





TECHNICAL INFORMATION

BASIC REQUIREMENTS EXTRACT			EN ISO 20345 SAFETY SHOES				EN ISO 20347 Occupational shoes			
anti-slip property (SRA, SRB or SRC)			SE	3		OB				
energy absorption of toe cap		200 ja	oules			-	-			
ADDITIONAL REQUIREMENTS										
closed heel area antistatic energy absorption of heel area			S1				0	1		
same as S1 plus water penetration and water absorption			S2	2			0	2		
same as S2 plus penetration resistance and profiled sole			Sa	}			0	3		
REQUIREMENTS STANDARD BASIC REAQUIREMENTS EXTRACT	S	SB	S1	S2	S 3	OB	01	02	03	
toe protection (200 joules)		•	•	•	•					
anti-slip property (SRA, SRB or SRC)		•	•	•	•	•	•	•	•	
ADDITIONAL REQUIREMENTS										
energy absorption of heel area	E	0	•	•	•	0	•	•	•	
heat insulation of the outsole	HI	0	0	0	0	0	0	0	0	
cold insulation of the outsole	CI	0	0	0	0	0	0	0	0	
penetration resistance	Р	0	0	0	•	0	0	0	●	
antistatic property	А	0	٠	•	•	0	٠	٠	•	
UPPER										
fuel resistance	FO	0		•	•	0	0	0	0	

fulfills requirements

O requirement may be fulfilled, but is optional

SLIP RESISTANCE ACCORDING TO EN ISO 20344-20347:2012

In 2004 the standards EN ISO 20344-20347:2004 have been introduced, supplemented in 2007 by appendix A, concerning requests for slip resistance which are now regulated by the latest standards EN ISO 20344-20347:2012.

For testing the slip resistance, the shoe is fixed in different positions in a measuring device and is drawn over various test floorings. The established value is called slip coefficient.

Tests are performed on various flooring materials such as ceramic tiles with SLS and steel floor with glycerol. Depending on the result of the tested shoe on ceramic tiles or steel floor or even on both, the slip resistance is classified into SRA, SRB or SRC. The testing processes are described in greater detail in Standard EN ISO 13287:2007 which replaced DIN 4843 part 100 which was used before.

For more information please contact any authorised test and certification institute.



TECHNOLOGY

SLIP RESISTANCE EN ISO 20344-20347:2012

SRA	Slip resistance on floors with ceramic tiles with SLS (sodium lauryl ether sulfate solution)
SRB	Slip resistance on steel floor with glycerol
SRC	Slip resistance on floor with ceramic tiles with SLS and on steel floor with glycerol (SRC=SRA+SRB)

• TECHNICAL INFORMATION

OUR TOE-CAPS



MCC - MONO COQUE CAP

- Certified according to DIN EN 12568 Tested outside the shoe (200 joules)
- Certified according to EN ISO 20345:2011
 Tested inside footwear (200 joules)
- Thermoplastic polyamid, high impact resistance and high resilience
- Shock resistant composite material, metal free and approx. 40 % lighter than steel



STEEL TOE-CAP

- Certified according to DIN EN 12568 Tested outside the shoe (200 joules)
- Certified according to EN ISO 20345:2011 Tested inside footwear (200 joules)
- Highly shock resistant and protective



ALUMINIUM TOE-CAP

- Certified according to DIN EN 12568:2010
 Tested outside the shoe (200 joules)
- Certified according to EN ISO 20345:2011
 Tested inside footwear (200 joules)
- Approx. 40 % lighter than steel, improved balance of the shoe



✓ micro is an innovative high-tech material which is especially water-resistant and breathable. It even surpasses hydrophobic leather. It is washable up to 30°C without shrinking and anti-bacterial, which is making it perfect for the use in hygienic sensitive areas. Additionally it can be equipped with various treatments such as silver ions. Due to its special structure it is light and smooth but at the same time very tearproof and resistant. ✓ micro replicates leather visually without turning yellow due to direct sunlight.

LINING WITH SILVER IONS

Garments treated with silver ions offer a special antibacterial effect. Due to this catalytic characteristic germs and bacteria are reduced as well as odors inside the shoe. This lining is breathable feels smooth.

LINING COMFORTEMP®

Innovative mPCM-Technology developed by Freudenberg (micro-encapsulated Phase Change Material - micro-capsules equalizing temperature, bedded in non-woven materials).

- When body-temperature increases the micro-capsules change their physical state and become liquid for a cooling effect. The decrease of body temperature makes them turn back to solid for a warming effect.
- Excellent breathability and ideal transport of humidity provoke a comfortable, dry sensation.
- No matter if you are at work, doing sports or in your free time Comfortemp[®] provides you with your personal climate-balance.

MICROFIBER LINING

This material is a new breathable high-tech microfiber lining with an absorption capacity of 8 times its weight in water. It offers a maximum comfort and a complete dryness for a perfect foot climate.

- Absorbs moisture and desorbs it to the outside
- Breathable antimicrobial odor avoiding
- ► Temperature regulating
- Anti-allergy
- CO₂ neutral production
- Free of pollutants
- Odourless and tearproof

The microfibre linings that we use in our shoes are certified by OEKO-TEX[®] STANDARD 100 which is an independent, extensive testing and certification system. In the course of the certification all components of the tested products have been reviewed for different kinds of noxious substances, most of the time even beyond the legal guidelines.

Depending on how sensitive the skin is and how much a product is in contact with skin, OEKO-TEX[®] will adjust the specifications of its testing to be either strict or more lenient. According to the certificate our linings could thus be used for babies and small children, too.

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rtNo. Pa	age	Size	Series	Description	Standard	Marking	Inso
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31750		35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31751	36	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31752	36	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31753	36	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31760	32	35 - 48	Uni6	lace-up shoe	S1, SRC	350122	
31761	32	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31762	33	35 - 48	Uni6	lace-up shoe	S1, SRC	350122	
31763	33	35 - 48	Uni6	lace-up shoe	S1, SRC	350122	
31765	33	35 - 48	Uni6	lace-up shoe	S3, SRC	350122	
31766	28	35 - 43	Uni6	lace-up shoe	S3, SRC	350122	
31771	31	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
•••••	•••••••••••••••••••••••••••••••••••••••	•••••••••••••••••••			••••		
31772	28	35 - 48	Uni6	lace-up shoe	S1, SRC	350122	
31773	28	35 - 48	Uni6	lace-up shoe	S1, SRC	350122	
31780	34	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31781	34	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31782	34	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31783	34	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31784	35	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31785	35	35 - 48	Uni6	lace-up shoe	S2, SRC	350122	
31790	37	35 - 48	Uni6	boot	S2, SRC	350122	
31792	37	35 - 48	Uni6	boot	S2, SRC	350122	
	30	35 - 48	Uni6	sandal	S1, SRC	350122	
31796	30	35 - 48	Uni6	sandal	S1, SRC	350122	
31853	25	35 - 48	light	boot	S3, SRA	3557	
••••••	•••••••••••••••••••••••••••••••••••••••	•••••••••••					
31874	25	35 - 48	light	lace-up shoe	S3, SRA	3557	
32120		36 - 52	anatom	clog, fixed heel strap	SB, A, E, SRC	3582	
32125		36 - 52	anatom	clog, fixed heel strap	SB, A, E, SRC	3582	
32130	41	36 - 52	anatom	slip-on	S2, SRC	3580	
32131	42	36 - 50	anatom	lace-up shoe	S2, SRC	3580	
32135	41	36 - 52	anatom	slip-on	S2, SRC	3580	
32136	42	36 - 50	anatom	lace-up shoe	S2, SRC	3580	
32140	41	36 - 48	anatom	low shoe, velcro	S2, SRC	3580	
32147	44	36 - 50	anatom	lace-up shoe	S1, SRC	3580	
32156	44	36 - 50	anatom	lace-up shoe	S2, SRC	3580	
			anatom	boot	S2, SRC	3580	
32169	46	36 - 50	anatom	boot	S2, SRC	3580	
32171	43	36 - 50	anatom	boot	S2, SRC	3580	
	•••••••••••••••						
32172	43	36 - 50	anatom	boot	S2, SRC	3580	
32177	45	36 - 45	anatom	lace-up shoe	S2, SRC	3580	
32178	45	36 - 48	anatom	boot	S2, SRC	3580	
32189	44	36 - 52	anatom	sandal	S1, SRC	3580	
32236	42	36 - 48	anatom	lace-up shoe	S3, SRC	3580	
32243	48	36 - 48	anatom	lace-up shoe	S1P, SRC	3580	
32247	48	36 - 48	anatom	lace-up shoe	S1P, SRC	3580	
32256	49	36 - 52	anatom	lace-up shoe	S3, SRC	3580	
32268	49	36 - 52	anatom	boot	S3, SRC	3580	
	•••••••••••••••••••••••••••••••••••••••	36 - 48	anatom	boot	S3, SRC	3580	
32270	49						

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ArtNo.	Page	Size	Series	Description	Marking	Insole
32281	43	36 - 48	anatom	boot	S3, SRC	3580
32289		36 - 48	anatom	sandal	S1P, SRC	3580
32290	47	36 - 48	anatom	lace-up shoe	S1P, SRC	3580
32615	40	36 - 50	anatom	sandal	S1, SRC	3580
33230	71	36 - 48	Business Men	lace-up shoe	S2, SRA	-
33240	71	36 - 48	Business Men	lace-up shoe	S2, SRA	-
34222	61	36 - 48	Crawler Steel	lace-up shoe	S3, SRC	3577
34252	61	36 - 48	Crawler Steel	boot	S3, SRC	3577
34500	57	36 - 48	Crawler Alu	lace-up shoe	S2, SRC	3577
34501	57	36 - 48	Crawler Alu	lace-up shoe	S2, SRC	3577
34502	57	36 - 48	Crawler Alu	lace-up shoe	S2, SRC	3577
34510	56	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34511	56	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34514	56	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34521	53	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34523	53	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34541	53	36 - 48	Crawler Alu	sandal	S1, SRC	3577
	52	36 - 48	Crawler Alu	clog, fixed heel strap	SB, A, E, FO, SRC	3579
	52	36 - 48	Crawler Alu	clog, fixed heel strap	SB, A, E, FO, SRC	3579
	55	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
	55	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
	 55	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34573	55	36 - 48	Crawler Alu	lace-up shoe	S2, SRC	3577
34580	54	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34581	54	36 - 48	Crawler Alu	lace-up shoe	S1, SRC	3577
34621		36 - 48	Crawler Steel	lace-up shoe	S2, SRC	3577
34625	60	36 - 48			S2, SNO	3577
•••••		•••••	Crawler Steel	lace-up shoe		••••••••••••••••••••••••••••
34633	60 61	36 - 48	Crawler Steel	lace-up shoe	S2, SRC	3577
34651	61	36 - 48	Crawler Steel	boot	S2, SRC	3577
34701	63	35 - 47	Crawler Comp	lace-up shoe	S2, SRC	3578
34711	62	35 - 47	Crawler Comp	lace-up shoe	S1, SRC	3578
34721	62	35 - 47	Crawler Comp	lace-up shoe	S1, SRC	3578
34803	59	36 - 48	Crawler Alu	lace-up shoe	S3, SRC	3577
34813	59	36 - 48	Crawler Alu	lace-up shoe	S1P, SRC	3577
34822	58	36 - 48	Crawler Alu	lace-up shoe	S1P, SRC	3577
34876	59	36 - 48	Crawler Alu	lace-up shoe	S3, SRC	3577
34883	58	36 - 48	Crawler Alu	lace-up shoe	S1P, SRC	3577
34920	63	35 - 47	Crawler Comp	lace-up shoe	S1P, SRC*	351820

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All insoles can be found on pages 76/77.



Icons

STEEL

COMP

COMPOSITE TOE-CAP ALU **ALUMINIUM TOE-CAP METAL FREE** METAI SUITABLE FOR KITCHENS **REPLACEABLE INSOLE**

STEEL TOE-CAP



BREATHABLE TEXTILE

ESD

ESD

30°

WASHABLE AT 30° C



PENETRATION RESISTANCE





HEEL AND FOOT LIFT





HACCP-COMPLIANT



IDENTIFICATION ACCORDING TO STANDARD

WWW.ABEBA.COM

Size comparison table

D Mondo- point RS	D/ F paris point	GB english size	USA	
mm			women	men
210	34	2	3,5	2,5
217	35	2,5	4,0	3,0
225	36	3,5	5,0	4,0
232	37	4	6,0	4,5
240	38	5	6,5	5,5
247	39	6	7,5	6,0
255	40	6,5	8,0	7,0
262	41	7,5	9,0	7,5
270	42	8	9,5	8,5
277	43	9	10,5	9,5
285	44	9,5	11,5	10,0
292	45	10,5	12,0	11,0
300	46	11,5	13,0	11,5
307	47	12	13,5	12,5
315	48	13	14,5	13,0



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